



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3219-5
Job Sheet 178499



Part No: D3219-5

Job Qty: 20 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 16-03-02 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		6/15/18	0.00	0.00	Start Up Waterjet		on 18/06/02
100	Waterjet	20 pcs		6/15/18	0.00	0.98	Waterjet1		on 18/06/02
110	QC	20 pcs		6/15/18	0.00	0.00	QC2 Waterjet-1		on 18/06/02
120	QC	20 pcs		6/15/18	0.00	0.00	QC8-2		on 18/06/02
150	Packaging	20 pcs		6/15/18	0.00	0.00	Packaging3		D.M.L 18-6-18
160	QC21-SA	20 Ea		6/15/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3219
Descriptions: 150 - *** STOCK IN STEP CELL ***

JUN 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	1.2600 sf (.063 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	1	99	0

Part Specifications

Specifications could not be found.

Plex 6/1/18 7:31 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large ☐ Cross tube ☐ Small Fab ☐ Water Jet ☐ z. Coord. ☐ kaging ☐ pplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	MRB (QSI042) Approval 			
Description Work Order 		Completed By 			
		Lead hand / Supervisor Approval Verification 			
		QC / QA Coordinator Approval 			

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Winkesbury, OH 464 1K7
 CANADA
 TEL.: 1 513 632-5200
 Email: sales@dartaero.com
 www.dartaero.com

Container No: S077391
Part: D3219-5
Job No: 178499
Serial No/Batch: S077391
Revision: 06/02/2018
Inspector: Exp Date: Instructions:

Date: 06/02/18

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Press ☐ Bendi ☐ Centre ☐ Cracks ☐ Crimp/k ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
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OTHER : _____

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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